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• **Hong, Siu-Ping**

Alpharetta, Georgia 30022 (US)

• **Miller, Thomas John**

Alpharetta, Georgia 30022 (US)

• **Smith, Don H.**

Atlanta, Georgia 30345 (US)

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(71) Applicant: **LUCENT TECHNOLOGIES INC.**

Murray Hill, New Jersey 07974-0636 (US)

(74) Representative:

Buckley, Christopher Simon Thirsk et al

Lucent Technologies (UK) Ltd,

5 Mornington Road

Woodford Green, Essex IG8 0TU (GB)

(72) Inventors:

• **Dong, Xiaoyuan**

Suwanee, Georgia 30024 (US)

(54) **Method for making multiple overclad optical fiber preforms**

(57) Embodiments of the invention include a method for making a multiple overclad optical fiber preform. The method includes positioning a first overclad tube (14) around a preform core rod (12), positioning at least one second overclad tube (56) around the first overclad tube, and collectively heating the preform core and the overclad tubes under pressure to collapse the overclad tubes onto the preform core rod thus producing a multiple overclad optical fiber preform. Heating occurs either in a draw tower furnace, for example, as part of an Overclad During Draw (ODD) process, or, alternatively, by a separate heating source prior to introducing the preform into the draw tower, for example, as in a conventional Rod-In-Tube (RIT) process. The method also includes drawing optical fiber as portions of the preform are being heated in the draw tower furnace or, alternatively, heated by a heating source separate from the draw tower and then moved to the draw tower.

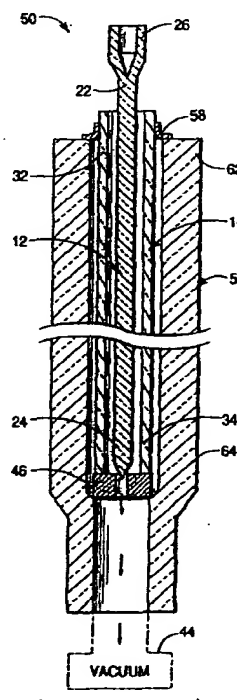


FIG 3a

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Application Number
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 25 September 2001	Examiner Stroud, J
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons A : technological background O : non-written disclosure P : intermediate document & : member of the same patent family, corresponding document	
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Application Number
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